

# APPLICATION GUIDE



## ROKOAT SecuraKoat WetGrip

### Overview

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This is designed for Professional use only.

ROKOAT reserves the right to remove all warranties and guarantees on this product if not applied according to this guide.

### Safety Notes

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Use in well ventilated areas. Use vapour filters on a mask.

Protective gloves and safety glasses must be worn at all times.

Health, safety and environmental information are provided for this product in the Materials Safety Data Sheet (MSDS). This gives details of potential hazards, precautions and First Aid measures, together with environmental effects and disposal of used products.

### Surface Preparation

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- It is imperative to ensure the surface is thoroughly cleaned and free of all contaminants such as calcium, oils, dirt and adhesive film remnants. Achieve this by using a denatured alcohol solution.
- Ensure the surface is dry and dust free.
- Mask-up and / or protect surface that are NOT to be treated. SecuraKoat WetGrip will require a high level of abrasive polishing to remove.
- Consider use of Rokoat TechShield Bonding Primer for extreme surface adhesion, particularly with porous stone and marble.

### Product Preparation

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Gentle agitate the bottle.

Close bottle immediately after use.

### Application Methods

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Spray

Sponge

Micro-Fibre (Wipe)

Applicator Pad

Brush / Roller

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## Application Methodology

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### *Spray*

- Spray with a fine nozzle applying an average thickness of between 7 - 18µm.
- Use a 0.8 or 1 mm HVLP gun for best results.
- Aim to apply as a fine mist of “dust coat”.
- Wash up with materials and clean overspray with acetone.

### *Roller*

- Using a sponge roller work from the most difficult application areas toward the easiest.
- Apply coating as finely as possible. DO NOT pool or puddle. This will detract from the finish.
- Wash up with materials and clean with acetone.

NOTE : It is strongly recommended to test before commencing on your desired surface. SecuraKoat WetGrip has extreme adhesive properties and will require high-level abrasion to remove.

## Curing & Secondary Coatings

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- Apply second coat whilst the first coat is tacky to touch but not wet. (1 – 2 hours).
- If first coat has dried, the second WILL NOT adhere. Use Rokoat TechShield Bonding Primer to achieve adhesion.
- Usable ambient cured properties are obtained from between 12-24 hours after application at temperatures around 25-28°C (80°F). DO NOT apply water for at least 12 hours.
- Water submersible or maximum product properties are achieved after 72 hours.

Chemical cleaning agent / anti-calcaire products are NOT recommended after application. In some cases these products will have a negative effect on SecuraKoat WetGrip.