

# **ROKOAT RPX3000 MarineOne**

### Overview

This product is designed for professional use. However following these instructions closely will enable most users to achieve premium results.

## Safety Notes

Use in well ventilated areas.

Protective gloves and safety glasses must be worn at all times.

Health, safety and environmental information are provided for this product in the Materials Safety Data Sheet (MSDS). This gives details of potential hazards, precautions and First Aid measures, together with environmental effects and disposal of used products.

## **Application Methods**

☑ Brush / Roller ☑ Spray ☑ Micro-Fibre

Professional Application only.

\* Detailed application methods can be found in the Product Application Guide.

#### Applicable Surfaces

All types of shiny surfaces - paint, gelcoat, varnished tables & furniture & stainless steel.

## Surface Preparation

- GelCoat & Paint
- Inspect the surface by checking for deep scratches, swirls and holograms.
- Thoroughly wash your vehicle using a pH neutral shampoo with NO additives such as waxes or silicones.
- Use an iron-removing agent to clean metal areas from rust spots. This should be left for a few minutes before rinsing thoroughly. \*\* IF REQUIRED sand surfaces using 800 dry to 1000-3000 wet grit to remove any major defects, leaving a uniform and opaque finish.
- Polish surface with a rotary polishing system.
  - Stage One Compound with a hard foam (cutting)
  - Stage Two Finishing achieving maximum gloss minus swirls, holograms or haze.
- Prep surface using an oil and polish with 50% IPA (Isopropyl Alcohol to Water), mist the paint and wipe down with a clean micro-fibre.



## **Product Preparation**

• Gently agitate the product – DO NOT SHAKE THE BOTTLE.

# **Application Methodology**

### MicroFibre

- Apply coating by hand using a microfibre, soft sponge or applicator block with a suedine cloth.
- Apply at a maximum 80cm x 80 cm at a time.
- Allow 10-30 seconds to flash off (lines and bubbles will appear, time dependant on temperature)
- Buff with 2 clean micro-fibre cloth, leaving a brilliant and slick finish.

# Curing & Secondary Coatings

Certain surfaces will require multiple coats to ensure full characteristic performance. Please confirm with Rokoat how many coats will be required.

If applying a second coat do so no longer than 30 minutes after first application.

Follow application process.

Leave to cure for 12-24 hours.

DO NOT wash surface for 10 days. The coating will continue to cure reaching its maximum hardness (9H) during this time.